# FPSC-COMMISSION CLERK

## FLORIDA PUBLIC SERVICE COMMISSION AUDIT DOCUMENT/RECORD REQUEST NOTICE OF INTENT undkyd

TO: Maritza Iacono			Marie Comment
UTILITY: Progress Energy - Florida	Carl Vinson		
FROM: L. Fisher	AUDIT	NAGBIC	
REQUEST NUMBER: DR-1	DATE OF REQUEST:	3/11/08	
AUDIT PURPOSE: Nuclear Uprate Controls Re	view		
REQUEST THE FOLLOWING ITEM(S) BE PRO	VIDED BY:3/21/08		
REFERENCE RULE 25-22.006, F.A.C., THIS REC	QUEST IS MADE: INCI	DENT TO AN INQ	UIRY
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ITEM DESCRIPTION:  1.a. Please provide current copies of all project planning documents. Please list and describe the planning and design documents a for the CR3 uprate project.	nts for the CR3 uprate project.  nd/or systems used to support, develop	and maintain the proje	et plan
<ol> <li>a. Please provide current copies of all project management doc b. Please list and describe the project management documents the CR3 uprate project.</li> </ol>	cuments for the CR3 uprate project. and/or systems used to track work comp	pletion and schedule sta	atus for
3. Please provide current copies of all contractor evaluation and b. Please list and describe the contractor evaluation and quality compliance, work completion and quality assurance for	<ul> <li>assurance documents and/or systems uthe CR3 uprate project.</li> </ul>	ised to assess contract	СОМ
<ul> <li>4. a. Provide an organizational chart of the organizations and we</li> <li>b. Provide a description of the primary responsibilities for each</li> <li>c. Provide the number of employees in each group.</li> </ul>	ork units responsible for completing the ch group involved in the project's comp	ionoii.	GCLOPC
5. Provide copies of the purchasing, bidding, and contracting pro-	ocedures applicable to the CR3 uprate p		RCP
6. Provide copies of any project management procedures applica	able to the CR3 uprate project.		SSC
<ul> <li>7. a. Please list and describe all reporting mechanisms used to p corporate Board of Directors and joint owners.</li> <li>b. Please provide copies of all Board of Directors meeting mineral provides of the provide copies of the provid</li></ul>		s to company managen	SGA ADM CLK
<ul><li>8. a. Provide a list of all internal or external audits of purchasing conducted over the period 2005-2007.</li><li>b. Provide a list of all such audits planned for the period 2008.</li></ul>		contracts and compon	ents
TO: AUDIT MANAGER COUL YOU SON	DATE: 3/18/0	8	— <del>2</del> <b>8 8 8</b>
THE REQUESTED RECORD OR DOCUMENTATION:			9F.R.
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(2) CANNOT BE PROVIDED BY THE REQUESTED	D DATE BUT WILL BE MADE AVAI	LABLE BY —	<u> </u>
(3) AND IN MY OPINION, ITEMS(S) 30. BUSINESS INFORMATION AS DEFINED IN 364 CONFIDENTIAL HANDLING OF THIS MATERIAL AFTER THE AUDIT EXIT CONFERENCE, FILE A DIVISION OF COMMISSION CLERK AND ADMINI (4) THE ITEM WILL NOT BE PROVIDED. (SEE A)	., THE UTILITY OR OTHER PERSO REQUEST FOR CONFIDENTIAL CI ISTRATIVE SERVICES. REFER TO TTACHED MEMORANDUM)	O MAINTAIN CONT N MUST, WITHIN 21 LASSIFICATION WIT RULE 25-22.006, F.A.	ENTIAL 9 CINUED CO I DAYS I'H THE .C.
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08/23/07

Progress Energy issued Request for Proposal No. KS12007, Engineering Services for Secondary Systems Upgrade on June 6, 2007. The bidders were Areva NP, Enercon Services, Sargent & Lundy, TechCom International and Worley Parsons. Three proposals were received on August 10, 2007. Proposals were received by Areva / Worley Parsons (combined proposal), Enercon Services and TechCom International.

The following proposal technical comments were developed by reviewing unpriced copies of each proposal. The RFP bid specification identified fifteen (15) major tasks. The RFP requested each major task be bid separately and include estimated manhours. Combined total work scope pricing and maximum not to exceed pricing was to be identified.

The major task areas included:

- 1) Computer models.
- 2) MSR replacement and MSR belly drain heat exchanger addition.
- 3) Turbine generator modifications.
- 4) Deaerator bypass line addition.
- 5) Isophase bus duct cooling system.
- 6) Feedwater heater and heater drain system modifications.
- 7) Secondary service closed cycle cooling system modifications.
- 8) Circulating water system modifications.
- 9) Condensate pumps and motors.
- 10) Feedwater booster pumps and motors.
- 11) Feedwater control valves and control system stability analysis.
- 12) Condenser evaluations.
- 13) Electrical distribution calculations.
- 14) Mechanical ultimate heat sink calculations.
- 15) Turbine building structural evaluation.

A request for proposal # KS12007 addendum letter was issued on August 14, 2007. The addendum letter added two (2) additional work scopes and responded to questions by the bidders. The additional work scope items included:

- 1) Internal flooding analysis due to increased circulating water flow.
- 2) Plant operating license amendment support.

#### TechCom International (TCI) Proposal Review Notes:

- TCI proposed to perform 9 of the 15 tasks (task # 4, 5, 7, 8, 10, 11, 13, 14 and 15) and the 2 additional tasks. The proposal estimates a total of 41,780 man hours to complete the proposed work scope. Estimated man hours are provided for each major task area proposed.
- Proposal includes no references to TCI similar previous work experience.
- Proposal identifies a project organization of 20 people. The proposal identifies 19 engineering support staff at TCI main office in Irvine, CA. 17 resumes were attached. Several of the resumes indicate that TCI "proposed staff" are presently employees of other companies. I verified one person is presently employed by Southern California Edison and another is presently employed by Areva. Several additional resumes appear to be suspect.
- Proposal includes only 10 new or revised drawings for task 4, 5, 7, 8, 10 and 13.
- Proposal does not include changes to the electrical distribution system.



#### Areva / Worley Parsons Proposal Review Notes:

Proposal includes total work scope and is teaming effort by both companies.

#### Redacted

- Areva (formally Babcock and Wilcox) is NSSS OEM. Worley Parsons (formally Gilbert Commonwealth) is CR3 AE. These companies provide the most capability. This is expected require less PE project management support and should reduce project risk.
- Pg.2, background, states "BOP phase 2 evaluations and implementation will be defined later and are not part of this proposal scope". Verify this is not an accurate statement. All EPU BOP identified work is to be in scope of proposal. BOP Piping Analysis Scope does not appear to be included. Areva scoping study report # 51-9043794-000 Section 3.4.1.3 "pipe support / water hammer" identifies 16 piping calculations (ref. App. J) and the main steam pipe hammer calculation M73-1002 need developed or revised.
- Pg.4, Table 1.4-1; add "Iso-Phase Bus Duct Electrical Evaluation" to engineering evaluation list.
- Pg. 4, Table 1.4-1; add "Condense Steam Impingement Plate Mods" to EC list. This is an expected
  output of the HES condenser tube vibration analysis. This modification should be scheduled during
  the 2009 LP turbine modification.
- Pg.5, Table 1.4-1; add "Feedwater Heater CDHE-3A/B" to equipment specification list.
- Pg.19, EPU PEPSE Model; add MSR belly drain, add deaerator bypass mod, add YUBA estimated feedwater heater TTD's and DCA's for retained heaters.
- Pg.19, PEPSE Model; validate MUR PEPSE model against plant data following MUR implementation. PEPSE model will be used as equipment design input.
- Pg.19, PEPSI Model; Siemens will provide preliminary turbine PEPSE model input in September 2007 as requested. PEPSE model to be updated with final turbine PEPSE model input after final turbine design is established.
- Pg.20, FATHOM model; add Secondary Cooling System (SC) to list of systems. Need to verify uprated SC system will provide sufficient cooling water to specific locations in the system (i.e. Generator H2 coolers). System flow control valves should be evaluated. The LO Cooler temperature control valve may need to be enlarged. The SC system header pressure control setpoint can be increased 10-15 psi due to increasing the generator H2 gas pressure from 60 psig to 75 psig. Ref.Pg.43, SC Pump EC section.
- Pg.22, Condenser Evaluation; Required output of the HES flow induced vibration analysis is to
  identify tube bundle locations where steam impingement plates should be installed. Impingement
  plate additions were recommended by HES during the CR3 previous condenser tube failure
  analysis.
- Pg.23, Feedwater Heater Evaluation, add "feedwater heater relief valve setpoints and relieving capacity evaluation" to scope of work.
- Pg.24, Secondary Cooling Maximum; add logistical evaluation for removing existing SC coolers and installing larger heat exchangers into turbine building.
- Pg.28, Turbine Building Structural Evaluation; Turbine Pedestal Foundation Evaluation will NOT
  be performed by the turbine manufacturer. The turbine manufacturer will provide the increased
  loading data. The Turbine Generator Pedestal Structural Analysis, S95-0021, must be revised
  under this scope of work. Analysis S95-0021, dated June 20, 1995, was performed by Gilbert
  Commonwealth.
- Pg. 30, Engineering Change Packages; Areva shall perform all work in accordance with current revision to EGR-NGGC-0005, Engineering Change. Same comment Pg.51.



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- Pg. 30, Engineering Change Packages; include "mark-up" of FSAR for each EC to support consolidated EPU FSAR revision.
- Pg. 30, Engineering Change Packages; Separate EC packages will be issued for equipment procurement specifications.
- Pg.35, LP Turbine Replacement; The turbine vendor will not perform turbine foundation calculations or revise design basis foundation calculations. Calculation S95-0021 shall be revised under this workscope. Same comment Pg. 37, Pg.55, Pg.60 and Pg.61.
- Pg.35, LP Turbine Replacement; Turbine Generator Instrument calibration or range changes, including AEH controller scaling, provided by the turbine generator OEM shall be included in the EC package. Same comment Pg. 37. Anticipated instrument changes are identified on Pg.60 and 61.
- Pg.35, LP Turbine Replacement; Turbine EC shall include turbine performance test procedure in accordance with ASME PTC 6 2004, Alternate test for nuclear plant. Same comment Pg. 37.
- Pg.38, MSR Replacement, add "MSR relief valve evaluation" to scope of work.
- Pg.39, MSR Belly Drains, Evaluate 2 new heat exchangers (2 MSR drain inlets each) rather than 4
  new heat exchangers. If feasible, this may be less expensive and tie into condensate system better
  (less piping required).
- Pg.42, Isolated Phase Bus Duct, include evaluation of bus duct electrical capacity (bus duct rating) in conjunction with the bus duct cooling EC.
- Pg.47, Circulating Water Pump EC, include C/D water box flow straighteners and expansion joints.
- Pg.49, Equipment Specifications, reliance on original equipment specifications should not be assumed. There should be no additional scope to develop the equipment specifications identified. Same comment Pg.60.
- Pg.51, Deliverables, review of deliverables should not be limited to 10 working days nor limited to
  one review. Depending on the quantity and complexity of the deliverable more than one review
  may be required to support owner acceptance.
- Pg.53, Condenser Evaluation, HES shall provide the condenser evaluation CFD analysis. HES
  stated the HES CFD analysis is an input to the condenser tube bundle tube vibration analysis which
  is subcontracted by HES. The condenser tube bundle tube vibration analysis should be identified as
  an additional deliverable and should include recommended locations where tube bundle steam
  impingement plates should be installed.
- Pg.53, SC Maximization, final report should include verification of system flow balance and heat loads satisfied. SC system flow control valves shall be evaluated.
- Pg.57, PEPSI model, Siemens to provide initial turbine inputs in September, 2007. Siemens to provide final turbine inputs following turbine design and submittal of turbine thermal kit. PEPSI model to be verified with plant operating data following MUR power uprate. YUBA estimated EPU condition feedwater heater TTD's and DCA's to be included in EPU model. Should the EPU model be validated and corrected following EPU implementation?
- Pg.57, Electrical Calculations, impact assessment of 54 electrical calculations is included. Revision
  of these calculations is not included. Review optional workscope for ETAP electrical system
  modeling consolidation.
- Pg.58, Updates. Design Basis Documents and applicable FSAR sections should be "marked up" and included in each EC package.
- Pg.61 / 62, MSR assumptions, New MSR vessels will be longer. Modifications to piping supports may be required and will not be extra work. MSR vendor is to provide revised piping drawings.



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• Pg.62, MSR Belly Drain assumptions, location of new heat exchangers as stated in not correct. Need to consider piping runs and strategically locate the new heat exchangers. Consider one new heat exchanger for each condensate train each receiving two MSR drains.

• Pg.64, Main Generator and Exciter assumptions, SC water piping to the H2 coolers may be impacted; Generator instruments shall be reviewed for impacts; turbine supervisory instrument probe mounting brackets shall be reviewed and modified if required; EH tubing mounted to the MSR's will be impacted. Siemens shall provide all turbine generator vendor drawings to PE for review. How should turbine generator VTI be coordinated?

 Pg.67, Mechanical Inputs, A "preliminary" turbine thermal kit should be provided by Siemens in September, 2007. Turbine Generator and MSR structural load inputs may not be available in September, 2007. This should not impact schedule.

• Schedule Attachment, review for equipment specifications / procurement EC's needed by end of October, 2007. Too much equipment is identified to be specified by October, 2007. The feedwater heaters (CDHE-3A/B) and the SC heat exchangers are priority components.

#### **Enercon Proposal Review Notes:**

- Proposal includes total work scope.
- Proposal includes estimated man hours per major task. Proposal includes cost per major task as well as total not to exceed cost for full work scope.
- Enercon appears qualified to perform work scope based on work references and personnel resumes
  included in proposal. Recommend to review Enercon project management team for power uprate
  project experience.
- BOP Piping Analysis Scope does not appear to be included. Areva scoping study report #51-9043794-000 Section 3.4.1.3 "pipe support / water hammer" identifies 16 piping calculations (ref. App. J) and the main steam pipe hammer calculation M73-1002 need developed or revised.
- Schedule Comment: Prioritize the 2007 procurement of the 2 feedwater heaters (CDHE-3A/B), the 2 SC heat exchangers and the SC pumps / motors. All other equipment procurement EC can be postponed to 2008.
- Verify existing design basis documents and affected FSAR sections will be "marked up" for each EC.
- Pg.5, PEPSE Model, add YUBA estimated feedwater heater TTD's and DCA's for retained heaters; validate MUR PEPSE model against plant data following MUR implementation. Siemens will provide preliminary turbine PEPSE model input in September 2007. PEPSE model to be updated with final turbine PEPSE model input after final turbine design is established.
- Pg.5, FATHOM model; add Secondary Cooling System (SC) to list of systems. Need to verify uprated SC system will provide sufficient cooling water to specific locations in the system (i.e. Generator H2 coolers). System flow control valves should be evaluated. The LO Cooler temperature control valve may need to be enlarged. The SC system header pressure control setpoint can be increased 10-15 psi due to increasing the generator H2 gas pressure from 60 psig to 75 psig.
- Pg.9, Commercial and Resource Proposal; review "billing in accordance with master service agreement for T&M" vs. the not to exceed prices stated in the proposal.
- Pg.10, Item 7; CHECWORKS program at CR3 will be utilized.
- Pg.10. Item 8; Final PEPSE model after all new equipment is specified is not in scope.



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Pg.10, Item 9; Enercon site liaison is expected to obtain design basis information. Reliance on site
engineering to provide design basis information is not desired.

Pg.11, Item 12; The proposal does not include a PEPSE model for the 2009 plant condition. The
2009 plant configuration heat balance model will be performed by Siemens to support turbine
performance guarantee and performance testing. Add, "Enercon shall support this effort as needed
to accurately model the plant configuration". Evaluate having Enercon perform an independent
2009 model to compare with Siemens model.

 Pg.20, Assumption item 3 and 4; all valves on piping associated with the new MSR belly drain heat exchangers shall be evaluated. New valves shall be specified for procurement however a procurement EC should not be required.

Proposal requires CR3 plant cable databases will be updated by plant engineering.

- Pg.24, Turbine Vendor Information; will not be as extensive as described in the proposal. The
  turbine vendor will provide new complete turbine generator instruction manuals and the turbine
  generator installation instructions. The existing turbine generator vendor drawing file will have to
  be reviewed for impact. A turbine performance test procedure shall be developed and shall be in
  accordance with ASME PTC 6 2004, Alternate test for nuclear plant.
- Pg.28, Turbine Generator Assumptions; The SC piping to the generator H2 coolers may be
  impacted; Turbine Generator instrument and control setting changes will be provided by Siemens
  and shall be included in the turbine EC; Generator Instruments will be impacted and shall be
  evaluated; Turbine Generator support systems will be evaluated by Siemens. Any impacts
  identified by Siemens shall be included in the turbine EC.
- Pg.29, Turbine Generator Assumptions 17; Calculation S95-0021, Turbine Generator Pedestal Structural Analysis, shall be "updated" using the methodology contained in the analysis. A three dimensional analysis model of the turbine pedestal structure is included.
- Pg.39, Bus Duct Deliverables; Verify evaluation of bus duct electrical capacity (bus duct rating) will be performed in conjunction with the bus duct cooling EC.
- Pg.59, SC System Workscope Item 10; Verify hydraulic evaluation includes system flow balance, system heat loads are satisfied and system flow control valves are evaluated. Note the SC system pressure setpoint can be increased due to increasing generator H2 pressure.
- Pg.59, SC System Workscope Item 11; The turbine lube oil temperature control valve should be replaced with a larger valve.
- Pg.60, SC System Work Performed by Others; Enercon should interface with equipment vendors
  to obtain design input information and not rely on PE to perform this function. This comment
  applies to all equipment and all "work by others" sections of the proposal.
- Pg.64, SC system Assumptions; defined work scope does not address interferences to replace the major SC components. EC installation instructions must address these issues.
- Pg.94, FW Booster Pump Assumption 15; A larger pump / motor will be specified. Impacts to the support pedestal and piping can be expected.
- Pg.99, Condenser Evaluation, HES shall provide the Condenser Evaluation CFD Analysis. The
  HES CFD analysis is an input to the condenser tube bundle tube vibration analysis which is
  subcontracted by HES. The Condenser Tube Bundle Tube Vibration Analysis should be identified
  as a deliverable and shall identify tube bundle locations where steam impingement plates should be
  installed. Impingement plate additions were recommended by HES during the CR3 previous
  condenser tube failure analysis. Steam impingement plates should be installed during the 2009 LP
  turbine replacement.



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 Pg.115, Electrical Distribution Calculations; Review proposal to consolidate existing electrical calculations into new ETAP. Evaluate cost of converting vs. updating existing electrical calculations.

Appendix B, Consolidated Project Schedule Comments:

- October 07 PEPSE model is "initial" EPU model. Final PEPSE model shall be submitted after all plant design changes have been specified and inputted into the model.
- MSR drain mod procurement EC can be postponed to 2008.
- All turbine generator and MSR schedules shall be compared to and coordinated with the equipment vendor's engineering deliverable schedules. The schedule for issuing the installation EC packages shall be determined by the owner.
- The turbine pedestal calculation schedule shall be accelerated and will support final calculation expeditiously upon receiving final input data from Siemens.
- Deaerator procurement EC can be postponed to 2008.
- Isophase Bus Duct procurement EC can be postponed to 2008.
- Isophase Electrical Capacity Calculation shall be performed in conjunction with designing the bus duct cooling system.
- Turbine Building Structural Evaluation is scheduled to complete by 12/12/07. This does not appear feasible.



#### CONFIDENTIAL

#### Crystal River Unit 3 Extended Power Uprate Project, Turbine Generator Retrofit Proposal Evaluation

Progress Energy issued Crystal River Unit 3 (CR3) Turbine Generator Retrofit Request for Proposal # SD22007 on February 16, 2007. The request for proposal was issued to Siemens Power Generation, Alstom Power Systems, Mitsubishi Heavy Industries and Westinghouse Nuclear (Toshiba). The CR3 turbine generator was originally supplied by Westinghouse Power Generation (i.e. Siemens). The CR3 low pressure turbines were retrofit in 1996 with Brown Boveri (i.e. Alstom) turbines. CR3 Turbine Generator Retrofit Proposals were received from Siemens Power Generation (Siemens) and Alstom Power Systems (Alstom) on April 16, 2007.

The Siemens and Alstom proposals were very detailed. Proposal review meetings were held with both vendors to clarify scope details of each proposal. Both vendors amended their proposal based on the proposal review meeting clarifications. The Siemens proposal amendment letter was received on May 18, 2007. The Alstom proposal amendment letter was received on May 30, 2007.

The turbine generator retrofit bid specification (issued with RFP # SD22007) identified the expected main steam conditions and the expected turbine backpressure following the CR3 extended power uprate. The generator minimum operating capability was specified as 1080 MW concurrent with 430 MVAR lagging reactive power (i.e. 1162.5 MVA). The goal if the CR3 EPU is to produce 1080 MW at a turbine backpressure of 2.7 In. HGA. The CR3 turbine generator is to be retrofit during the 2009 plant steam generator replacement outage. The 2009 outage is expected to be approximately 72 days in duration.

The Siemens and Alstom proposals were evaluated based on the following criteria:

- HP and LP turbine material scope of supply and cost.
- Generator and Excitation System scope of supply and cost.
- Moisture Separator Reheater (MSR) scope of supply and cost.
- Electrical Output Guarantee.
- 2009 Outage Schedule Duration.
- Generator MVA rating.
- Total Project Cost.

#### Siemens Proposal Summary:

- All hardware scope of supply requirements were met. The proposed LP turbines were large 18M2
  exhaust annulus design with 56 inch last stage blades. A new generator rotor and generator core iron
  replacement was proposed. The generator stator would be rewound with a H2 inner cooled rigi-flex
  design winding. A new brushless exciter was proposed.
- The guaranteed electrical output is 1083 MW.
- The 2009 turbine generator retrofit outage schedule is chedule is days
- The generator will be rated at 1200 MVA.
- The total project cost as proposed by Siemens was Redacted The Siemens proposal included MSR's provided by Thermal Engineering (TEI). The TEI MSR hardware cost was Redacted



#### Alstom Initial Proposal Summary:

- All hardware scope of supply requirements were met. The proposed LP turbines were small 13M2 exhaust annulus design with 47 inch last stage blades. The proposed small LP turbines negatively impact the performance guarantee by 4MW. The proposed generator stator rewind is a water cooled stator design. The proposed excitation system is a static exciter. The water cooled generator stator and static excitation system require new plant support systems to be installed at an estimated additional cost of
- The guaranteed electrical output is 1076 MW. The estimated cost of lost generation of 4 MW for the life of the rotors is \$\frac{3}{2}\text{based}\text{ on replacement power costs of \$\frac{3}{2}\text{day for 1000MW and a 30 year rotor life.}
- The 2009 turbine generator retrofit schedule proposed by Alstom is days driven by offsite generator rotor rewind. The day outage schedule is impacted by an estimated additional 10 days at an estimated cost of days as as done day replacement power cost.
- The generator will be rated at 1162.5 MVA, limited by reuse of the stator core iron which meets the minimum requirements, but allows no margin.
- The total project cost was \_\_\_\_\_\_. The TEI MSR hardware cost of \_\_\_\_\_\_ was substituted in place of the Alstom proposed MSR cost of \_\_\_\_\_\_\_.

The initial Alstom proposal did not support the 2009 outage schedule of days. The Alstom proposal does not meet the desired electrical output of 1080 MW. The Alstom proposal provides a marginal generator capability rating of 1162.5 MVA due to reuse of the stator core iron.

Alstom amended their proposal to include larger LP turbines and a new generator rotor to address the electrical output and outage schedule issues.

#### Alstom Amended Proposal Summary:

- Hardware scope of supply revised to include larger 16.8M2 exhaust annulus design LP turbines with 57 inch last stage blades and a new generator rotor.
- The guaranteed electrical output is 1080 MW.
- The 2009 turbine generator retrofit outage schedule is days.
- The generator will be rated at 1162.5 MVA, limited by reuse of the stator core iron.
- The total project cost was See MSR The TEI MSR hardware cost of See Was substituted in place of the Alstom proposed MSR cost of

The amended Alstom proposal provides a marginal generator capability rating of 1162.5 MVA due to reuse of the stator core iron. To improve the generator capability rating a generator mid-section replacement is required. The Alstom proposal identified an additional cost of to replace the generator mid-section to enable a generator capability rating of 1250MVA. The proposed Alstom water cooled stator winding and static excitation systems require additional new plant support systems to be installed at an estimated additional cost of the amended Alstom proposal turbine generator retrofit schedule of days is approximately days shorter than the Siemens schedule. If the outage were extended by days the incremental outage cost of the amended Alstom proposal turbine generator retrofit schedule of a new generator rotor days support a day schedule.

The Siemens Proposal provided the best overall proposal in terms of material supply, plant support system impact, performance guarantee, generator capability rating and total project cost.

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June 6, 2007

Attention:

PROGRESS ENERGY FLORIDA, INC. CRYSTAL RIVER NUCLEAR PLANT, UNIT 3 ENGINEERING SERVICES FOR SECONDARY SYSTEMS UPGRADE REQUEST FOR PROPOSAL NO. KS12007

Dear Bidder:

You are invited to submit a proposal for providing engineering services on secondary system components, including preparation of design specifications, equipment specifications, Engineering Change Packages and calculations for work necessary to increase the electrical generation by 20% (EPUR). Three per cent of the increase in generating capacity is to be achieved by improvements to the secondary plant performance (see the Scope attached for additional details). This EPUR will occur at Progress Energy's Crystal River Nuclear Power Station, Unit 3 located at 15760 West Powerline Street, Crystal River, Florida 34428.

You are requested to provide two (2), signed copies of the proposal (one priced and one unpriced) plus one electronic copy of each shall be sealed and marked "CONFIDENTIAL" and submitted to Tony Owen, Progress Energy Service Company, LLC, P. O. Box 1551 (PEB 2C1), Raleigh, NC 27602. Overnight delivery should be sent to 410 S. Wilmington Street (PEB 2C1), Raleigh, NC 27601. The proposal must be sealed and marked as noted above in a separate envelope inside the overnight envelope. No copies of the proposal shall be distributed to any other Progress Energy personnel by the bidder. Your proposal must be received no later than 12:00 noon, August 6, 2007. If your proposal is received after that day or time, it will not be considered for the described work. Telephoned or faxed proposals or proposal information are unacceptable and will not be considered. No modifications to the bidder's proposal will be accepted after the bid due date and time specified above unless specifically requested by Progress Energy in writing.

Bidder is requested to complete, sign, and return the General Information form attached in its entirety and to furnish <u>all</u> information requested on this form. Bids will not be considered when submitted on forms other than those provided.

It is intended that a contract in the form of the attached specimen contract will be awarded for this work and quotations shall be made accordingly, unless the successful bidder has an existing Master Contract with Progress Energy, in which case a Work Authorization will be released against that Master Contract incorporating the details of this Inquiry.



Progress Energy does not obligate itself to accept the lowest or any other bid and specifically reserves the right to reject any and all bids. Bidders are advised that all bids will be opened and evaluated solely by Progress Energy. All information contained in the bids submitted to Progress Energy and Progress Energy's evaluation, including any bidder's relative position to the successful bidder, is considered exclusive information of Progress Energy and will not be made available to any of the bidders. All unsuccessful bidders will be notified by Progress Energy in writing of the award of the work to another firm.

All requests for clarifications, interpretations or decisions on discrepancies pertaining to the <u>commercial</u> aspect of the proposal documents or related project data furnished as part of the proposal documents shall be made directly to Tony Owen via e-mail at <u>tony.owen@pgnmail.com</u> or by phone at (919) 546-2933 by the bidder only.

All requests for clarifications, interpretations or decisions on discrepancies pertaining to the <u>technical</u> aspect of the proposal documents or related project data furnished as part of the proposal documents shall be made directly to Ted E. Williams at the Crystal River Nuclear Plant (CNP) at (352) 563-2943, extension 4356, or email address <u>ted.williams@pgnmail.com</u> by the bidder only.

It is the bidder's responsibility to advise his potential subcontractors, suppliers, and other subvendors that information will be available only through the bidder and that no direct contacts with Progress Energy by subtier firms shall be initiated. Information exchange shall be between Progress Energy and bidder, and bidder and his potential subcontractors. No work shall be subcontracted without the approval of Progress Energy. Subcontract work and proposed subcontractors must be identified in bidder's proposal.

As a prerequisite for consideration of a bidder's proposal, bidder must contact the site of the proposed work, discuss job conditions with Progress Energy's designated representative, become acquainted with the technical requirements of the work and all available information and local conditions which may possibly occur in the course of the work, and make his choice of methods and equipment accordingly. Contact appointments must be made with Ted Williams at the Crystal River Nuclear Plant. No site visits will be allowed without prior appointment with the above named person.

Please acknowledge receipt of this proposal and your bidding intentions by completing the attached Acknowledgement Form and faxing it to Tony Owen at (919) 546-6750 within two business days.

PROC	GRESS ENERGY SERVICE COMPANY, LLC
Ву: _	
	Tony Owen Manager, NGG Major Projects

Attachments to this RFP:

Acknowledgement
General Information
Scope and Other Requirements
Sample Contract (if applicable)
Bid Specification
Table of Conformance
Contractor Safety Checklist



#### **ACKNOWLEDGEMENT**

Mr. Tony Owen Progress Energy Service Company, LLC P. O. Box 1551 (PEB 2C3) Raleigh, NC 27602 Fax: 919-546-6750

PROGRESS ENERGY FLORIDA, INC. CRYSTAL RIVER NUCLEAR PLANT, UNIT 3 ENGINEERING SERVICES FOR SECONDARY SYSTEMS UPGRADE REQUEST FOR PROPOSAL NO. KS12007

ledge receipt of the subject propo	osal package and have indicated my bidding intentions as follow
I have reviewed the proposal documents are being returned	ocuments and will not be submitting a bid for this work. Propositunder separate cover.
I have reviewed the proposal d arrangements to contact or visi	documents and <u>intend to submit a bid</u> for this work and will mak it the site as requested.
	(Signature)
	(Name)
	(Title)
	(Company)
	(Posts)



#### **GENERAL INFORMATION**

PROGRESS ENERGY FLORIDA, INC. CRYSTAL RIVER NUCLEAR PLANT, UNIT 3 ENGINEERING SERVICES FOR SECONDARY SYSTEMS UPGRADE REQUEST FOR PROPOSAL NO. KS12007

Contractor visited the site [ ] and/or contacted [ ] the site on to acquaint himse	and discussed job conditions with
and all available information and local conditions which may	y impact pricing of the subject Inquiry No.
In the event that your Proposal is accepted and a Contract is a name appears herein below, Mr./Ms whose title is	
whose title is	, will be executing the Contract on behalf of
the firm. Should this person's title not indicate that he/she is a corporate secretary), an affidavit signed by a corporate officer that the person whose name appears above is duly authorized to	orporate officer (president, vice president, or shall be provided along with the bid, stating
The Contractor is: (select appropriate line and complete inform	mation)
An Individual:	
A Corporation of the State of	
A Partnership consisting of	
A Joint Venture comprised of	
Full Legal Company Name	
Business Address	
Mailing Address(if different)	
Contact Name	and the state of t
Contact Phone	
Contact E-Mail	
Company Website	
Federal Tax ID Number	-
Contractor's License Number (if applicable)	State of Issuance

4



In accordance with the Federal Acquisition Regulation section 52.219, please check all that apply to your

company. Please provide supporting documentation or certification to confirm the status for any



## ENGINEERING SERVICES FOR SECONDARY SYSTEMS UPGRADE REQUEST FOR PROPOSAL NO. K\$12007

#### LIST OF BIDDERS:

- AREVA NP, Inc. 7207 IBM Drive Charlotte, NC 28262 Attention: Tom Doering
- Enercon Services, Inc. 500 Town Park Lane Suite 275 Kennesaw, GA 30144 Attention: Jim Gannon

(770) 919-1930 jgannon@enercon.com

- Sargent & Lundy, LLC 55 East Monroe St. Chicago, IL 60603-5780 Attention: Chris Sward
- TechCom International Corporation
   Redondo
   Laguna Niguel. CA 92677
   Attention: Bob Katebian

(949) 453-0660 ext 222 katebian@tci-corp.com

WorleyParsons
 2675 Morgantown Road
 Reading, PA 19607-9676
 Attention: John Ioannidi